

Steam Traps PM Checklist

Actions and activities recommended in this guide should only be attempted by trained and certified personnel. If such personnel are not available, the actions recommended here should not be initiated. Frequencies indicated are based on a comparison of intervals from various industry sources and are provided solely for planning purposes.

Task ID	Task Name	Task Text	Frequency	Daily	Weekly	Monthly	Quarterly	Semi-Annually	Annually	3 Years
STT-002	Data Recording	Ensure a system of record keeping/data collection to provide information about the steam system over time.	As Required							
STT-003	Inventory/Map Steam Traps	Map or diagram the location of all the steam traps and valves in your facility. All traps should be tagged and coded and referenced on the map/diagram. The trap inventory should include the trap type, size, manufacturer, and application.	As Required							
STT-004			As Required							
STT-005			Daily	X						
STT-006			Weekly		X					
STT-007			Monthly			X				
STT-008			3 Years							X
STT-009			As Required							
STT-010			As Required							
STT-011			As Required							
STT-012			As Required							

Only 2 of 11 displayed in this sample. Purchase required for the complete set. www.industrydocs.org

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